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a substrate adhered to a surface of the microcellular polymeric material in the absence of an external adhesive,

wherein the article includes a non-planar surface corresponding to a surface of an injection mold cavity.

Please add the following new claims:

85. (New) The in-mold decorated article of claim 1, wherein the microcellular polymeric material has a thickness of less than 0.2 inches.

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86. (New) The in-mold decorated article of claim 1, wherein the microcellular polymeric material has a thickness of less than 0.1 inches.

87. (New) The in-mold decorated article of claim 8, wherein the microcellular polymeric material has a thickness of less than 0.5 inches.

88. (New) The in-mold decorated article of claim 8, wherein the microcellular polymeric material has a thickness of less than 0.2 inches.

89. (New) The in-mold decorated article of claim 8, wherein the microcellular polymeric material has a thickness of less than 0.1 inches.

90. (New) The in-mold decorated article of claim 8, wherein the includes a non-planar surface corresponding to a surface of an injection mold cavity.

REMARKS

Applicant respectfully requests reconsideration. Claims 1-24, 26-59 and 64-84 were previously pending in this application with claims 34-59 having been withdrawn from